

Evans

The mixing of a hot pulsating air jet  
in a cold secondary air flow.

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THE MIXING OF A HOT PULSATING AIR JET  
IN A COLD SECONDARY AIR FLOW

A Thesis  
Submitted to the Graduate Faculty  
of the  
University of Minnesota

by  
Richard L. Evans  
"

In Partial Fulfillment of the Requirements for  
the Degree of  
Master of Science in Aeronautical Engineering

June, 1952

1. The first part of the report  
describes the general situation  
of the country in 1950.

2. The second part of the report  
describes the general situation  
of the country in 1951.

3. The third part of the report  
describes the general situation  
of the country in 1952.

4. The fourth part of the report  
describes the general situation  
of the country in 1953.

To my wife, Florence, without whose aid and support the past three years of studies would have been impossible.





It is desired to express appreciative acknowledgment for the assistance, advice and counseling of Dr. N. A. Hall, Prof. J. A. Wise and Prof. T. W. Murphy.



## TABLE OF CONTENTS

|   | PAGE |
|---|------|
| SUMMARY . . . . .                         | 1    |
| INTRODUCTION . . . . .                    | 2    |
| EQUIPMENT AND PROCEDURE . . . . .         | 6    |
| RESULTS AND DISCUSSION . . . . .          | 10   |
| CONCLUSIONS AND RECOMMENDATIONS . . . . . | 16   |
| TABLES AND FIGURES . . . . .              | 17   |
| BIBLIOGRAPHY . . . . .                    | 30   |
| APPENDIX . . . . .                        | 32   |

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.....  
.....

01 .....  
02 .....  
03 .....  
04 .....  
05 .....

## SUMMARY

The investigation which is the subject of this thesis was undertaken to examine the mixing of a heated air jet pulsating at resonant frequency with a cold coaxial secondary jet.

It was desired to obtain results comparable with other investigators and, if possible, extend the field somewhat.

The results indicate that too great a step forward from known relations was attempted.

The experimentation incident to this thesis was carried out in the Gas Turbine Test Cell of the Mechanical Engineering Department of the University of Minnesota.



## INTRODUCTION

This project was undertaken to examine experimentally the velocity mixing of a hot pulsating air jet and a steady cold coaxial secondary jet. Much research, both analytical and experimental, has been done in jet mixing, but little has been done on three dimensional coaxial jets and less on such configurations with a temperature differential. C. J. Burton in his Master's Thesis (1) experimentally determined the velocity mixing of an air jet pulsating at low frequency in a steady secondary air stream with no temperature difference between the two. It was felt that increasing the pulsations of the primary stream to approximately 20 cycles per second and at the same time elevating its temperature considerably above that of the secondary stream would approach in some measure certain of the conditions known to produce resonant effects in combustion chambers (2).

Even a casual study of the mixing problem reveals that basic knowledge in the field is limited. One fundamental requirement for the complete solution of the problem would be a thorough understanding of free turbulence and the mechanism of turbulent diffusion. Such understanding does not at present appear readily obtainable (3,4). However, certain phases of the general problem

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open to experimental solution present themselves. It is certain that better knowledge of the phenomena incident to the mixing of coaxial jet streams would not only find application in the realm of combustion chamber design but also in that of thrust augmentors, jet pumps and mixing tanks.

As mentioned, considerable work has been done on jet mixing but relatively little of this has been concerned with coaxial jets with secondary flow. Shapiro and Forstall (5) give an extensive bibliography on the entire subject. They found that the analytical method of Squire and Trouncer (6) is at present the only practical approach to this phase of the problem. These investigators checked Squire and Trouncer's results experimentally and found that, in the main, they give a correct over all picture of the mixing process.

Ribner (7) gives an approximate solution for a variable density round jet in a moving medium by empirical generalization of the method of Squire and Trounder. He states that the local density in the hot jet will be some variable fraction of the free stream density. He assumes that the ratio of the temperature at any point in the hot jet to the free stream temperature is proportional to the ratio between the hot jet velocity at that point and the free stream velocity. It is pointed out, however, that the momentum transfer theory indicates such a distribution only follows when temperature differences are so small



that density changes and heat transfer by radiation can be neglected. Admittedly, the temperature differences were not small in Ribner's investigation.

Cleeves and Boelter (8) conducted experimental investigations of a non-isothermal air jet with an initial temperature of  $1200^{\circ}\text{F}$ . and without a secondary air stream. Their results correlated satisfactorily with the analytic determinations of others for radial velocity and temperature distributions. These authors give a resumé (to 1947) of work in the field of non-isothermal jets. Prandtl, Tollmein and Kuethe (9,10,11) developed analytic approaches using the momentum transfer theory. Taylor, Howarth and Timotika (12,13,14) approached the problem by the modified vorticity transport theory. Lin (15) solved it by assuming constant shear. Analysis based on the momentum transfer theory results in velocity and temperature distributions that are similar since the differential equations arrived at in each case are similar. Those using the vorticity transport theory, however, give the qualitatively correct result that heat diffuses more rapidly than momentum. Corrsin and Uberoi (3) confirm this statement.

If the results of Cleeves and Boelter for non-isothermal free jets and those of Shapiro and Forstall for coaxial isothermal jets can be combined and applied to the present case, it may be conjectured that the potential core length for a non-isothermal jet with coaxial secondary flow is somewhat greater than that found by the former.

1. The first part of the document discusses the importance of maintaining accurate records of all transactions and activities. It emphasizes that proper record-keeping is essential for transparency and accountability, particularly in financial matters.

2. The second part outlines the specific procedures for handling sensitive information. It states that all data must be stored securely and accessed only by authorized personnel. This section also covers the protocols for data retention and disposal, ensuring that information is not kept longer than necessary and is properly destroyed when no longer needed.

3. The third part addresses the issue of compliance with applicable laws and regulations. It notes that the organization must stay up-to-date with changes in legal requirements and ensure that all operations conform to the relevant standards. This includes regular audits and reviews to verify compliance.

4. The fourth part focuses on the role of the management team in overseeing the implementation of these policies. It highlights that management is responsible for ensuring that all staff are trained and aware of the organization's policies and procedures. Regular communication and reporting are required to keep management informed of any issues or concerns.

5. The fifth part discusses the importance of continuous improvement. It suggests that the organization should regularly evaluate its processes and policies to identify areas for enhancement. This can be achieved through feedback from staff and external stakeholders, as well as through internal audits and reviews.

6. The sixth part covers the topic of risk management. It states that the organization must identify potential risks to its operations and develop strategies to mitigate them. This includes assessing the likelihood and impact of various risks and implementing controls to reduce the overall risk level.

7. The seventh part addresses the issue of ethical conduct. It emphasizes that all members of the organization must adhere to a high standard of ethical behavior. This includes being honest, fair, and transparent in all dealings. The organization should also have clear policies in place to address any ethical breaches.

8. The eighth part discusses the importance of maintaining a positive corporate culture. It suggests that the organization should foster an environment of trust, respect, and collaboration. This can be achieved through open communication, recognition of achievements, and providing opportunities for professional development.

9. The ninth part covers the topic of environmental sustainability. It notes that the organization should strive to minimize its environmental footprint and promote sustainable practices. This includes reducing energy consumption, recycling materials, and supporting environmentally friendly initiatives.

10. The tenth and final part of the document provides a summary of the key points discussed. It reiterates the importance of transparency, accountability, and continuous improvement, and encourages all staff to take ownership of their roles in maintaining the organization's standards.

The preceding brief summary of what is known about jet mixing clearly indicates that the velocity mixing of turbulent non-isothermal coaxial jets has not yet been investigated, either analytically or experimentally. It was proposed to make such an experimental investigation the subject of this thesis.



## EQUIPMENT AND PROCEDURE

The basic measuring instrument used in these tests was a stainless steel total head tube of the kiel type with a total head opening .0625 inches in diameter and venturi entrance of .37 inches in diameter. Mounted as nearly aft of the venturi discharge as could be managed without touching the metal of the tube was a bare bead iron-constantan thermocouple. This bead was estimated to have had a mean position of about one-half inch aft of the entrance to the total head tube. Temperature measurements as recorded, therefore, were actually for  $X/D$  stations one-half inch greater than those for which dynamic pressure heads were read.

The kiel tube was mounted in a packing gland screwed into a metal plate which in turn was secured by four thumb screws to a laterally movable plate in the side of the test duct. This allowed lateral and transverse motion of the kiel tube so that all sections of the flow could be reached. Centering the tube at a  $Y/D$  position of zero for each successive traverse was obtained by making electrical contact between the head of the tube and nichrome wire centered ten diameters upstream in the primary air tube and then secured to a cross piece at the far end of the test duct.



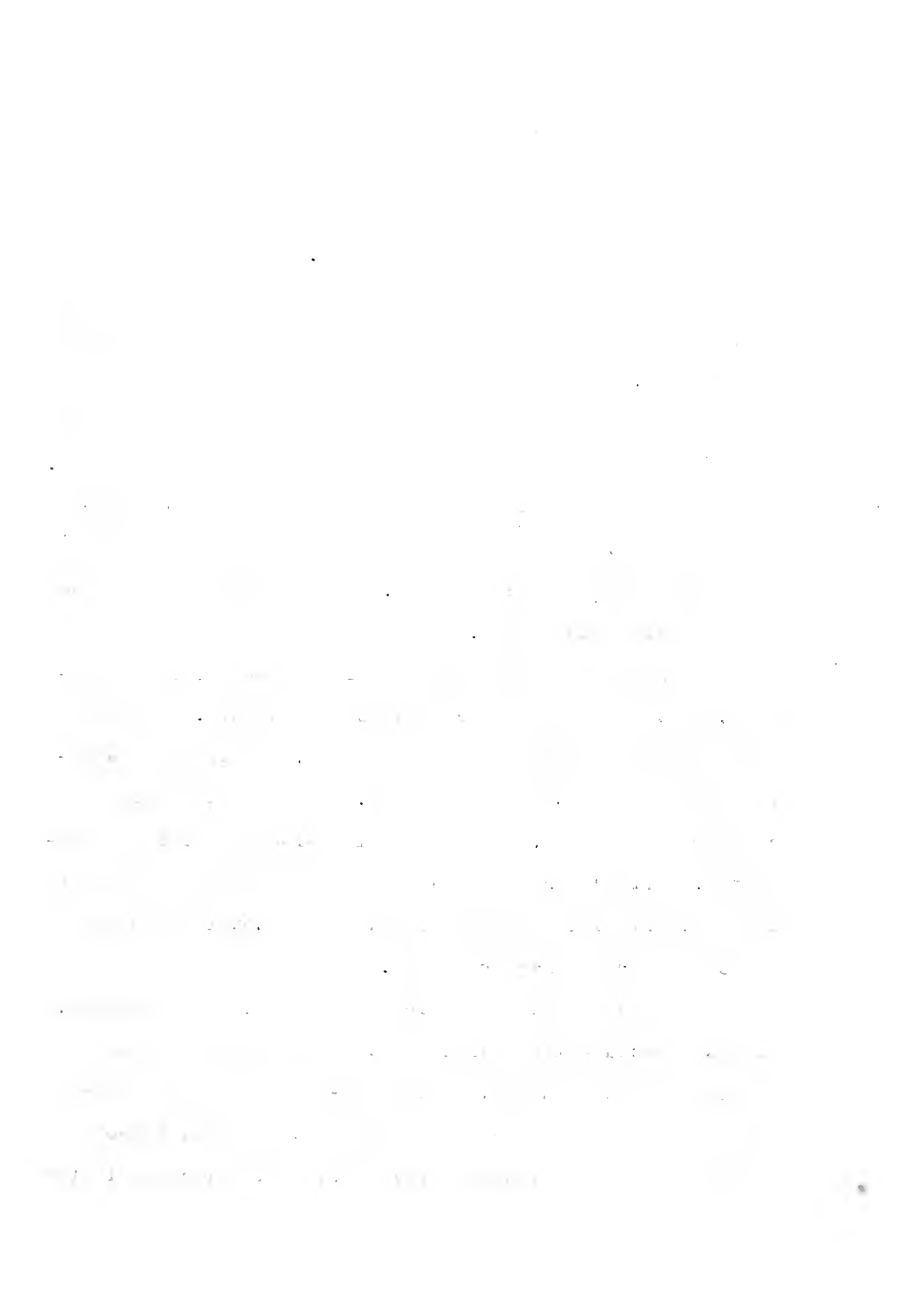


Pressure recorded by the kiel tube and static pressure tap of one-eighth inch diameter drilled into the lower portion of the movable test plate were differentially combined and translated into an electrical impulse by a Statham Low Range Pressure Transducer. The kiel tube and the static pressure tap were connected to the Statham Gage by rubber tubing of as short a length as could conveniently be arranged.

The electrical impulse of the Statham Gage was led by a shielded cable to the Brush Model 310 Strain Analyzer. Here it was amplified in accordance with the scale factor set by the operator and sent to one of the pens of a two pen Brush Magnetic Oscillograph. It was recorded as trace on the moving paper roll.

The primary air used in this investigation was obtained from the building compressed air supply. This air was connected directly to a surge tank, thence to a metering orifice and another surge tank, next to a combustion chamber and finally, to a butterfly pulsator valve and discharge. All primary air lines were two inch pipe until after the butterfly valve where the line was smoothly reduced to a one inch brass discharge pipe.

The combustion chamber was of simple construction. It was a rectangular stainless steel box approximately fourteen by four inches. About one-third the length downstream from the entrance was fitted a transverse three quarter inch iron pipe with five drill holes located in the



downstream face. Acetylene at about four to five pounds per square inch pressure was introduced into this pipe and the mixture initially ignited by a spark plug located on the top of the chamber about three inches downstream from the acetylene discharge. Discharge temperatures for the primary air were held essentially constant by adjusting the acetylene flow as dictated by the temperatures recorded by an iron-constantan thermocouple located ten diameters upstream from the primary air discharge.

Secondary air was furnished by a blower driven by a Lycoming Tank Engine. It was led from the secondary air manifold to a surge tank through a six inch pipe fitted with a metering orifice. It was discharged from the surge tank to the test duct by a rectangular converging nozzle. Before entering the test duct, it passed through an eighteen mesh copper screen.

The butterfly valve in the primary air lines was driven by a half horse power electric motor through a variable speed drive. The shaft of the butterfly was fitted with an eccentric which lifted breaker points just as the valve was closing. These points were connected in series with a six volt battery and a Brush Amplifier. The output of this amplifier fed the second pen of the Brush Oscillograph and caused a vee-shaped notch to appear on the paper roll each time the valve closed.

Temperatures for the measuring orifices in the air supply lines, the control temperature of the combustion



chamber discharge and the temperature of the flow at the kiel tube position were all measured by iron-constantan thermocouples. A selector switch arrangement made possible the reading of these temperatures on a direct reading Brown Potentiometer Pyrometer or a more accurate Leeds and Northrup Potentiometer indicator.

A schematic sketch of the essential elements of the test equipment is given in Fig. 1. Photographs of the lay out are given in Figs. 2, 3, 4 and 5.

Making the runs required three men. One man was stationed outside the test cell at the test panel, controlling the speed of the tank engine and thus the mass flow of secondary air. The second man checked the metering orifice manometers to insure constant air supply at the desired mass flow and also made and recorded all temperature readings. The third man located the kiel tube at the desired positions and operated the Brush Recording apparatus. On his "mark" of being in position, temperature and dynamic pressure readings were made virtually simultaneously.

Two runs were made, one with and one without the butterfly valve in operation. During the run when the valve was operating the speed of the valve shaft was set at 1968 RPM which had previously been determined as the resonant frequency of the system (16). This speed was set and maintained by means of a stroboscopy and appropriate marks on the valve drive shaft pulley.



## RESULTS AND DISCUSSION

The data resulting from the two runs made are presented in Tables I through IV. Tables I and II list the dynamic pressure, temperature and velocity of each point measured in the steady flow case. Tables III and IV give the same information on the pulsating flow case with the addition of the dynamic pressure and velocity of the amplitude of pulsation.

On first reducing the data a discrepancy in velocities was noted. The mass flow for the primary and secondary air had been set so as to give 160 and 80 feet per second respectively at the expected discharge temperatures. The observed velocities exceeded these values by as much as 40 feet per second. The cause of this wide variance is the extreme non-linearity of the temperature profiles. Referring to Table I, at an  $X/D$  position of zero, it is seen that across the half inch radius of the primary air discharge pipe the temperature varied almost  $400^{\circ}\text{F}$ . This was most unfortunate, and made any direct comparison with work of other investigators difficult. S. Corrsin and M. S. Uberoi (4) particularize the manner in which they obtained a linear temperature profile for their investigation of a heated air jet. W. Forstall and A. H. Shapiro (6), while working with isothermal jets, took precautions to insure





linear velocity profiles for their entrance air. M. A. Robie (16 - Master's Thesis, University of Minnesota, 1952) using the same apparatus as described here, but working with isothermal jets, obtained reasonable linearity for his velocity profiles.

As a first attempt to reduce the data to usable form, dynamic profiles for each station traversed were drawn. Fig. 6 is a sketch of six of these profiles, three from each run, at  $X/D$ 's of 0, 5.0 and 12.0. Dynamic pressure was selected as a promising starting point as it is a combination of density and velocity variables of the flow.

Examination of these  $q$  profiles shows rather marked differences between the steady and the pulsating flow. At an  $X/D$  of zero, the pulsed flow has a definite tendency to concentrate the flow energy along the  $Y/D$  equal zero axis. At succeeding downstream stations, the pulsed flow does not appear to reach a near linear distribution of dynamic pressure as rapidly as does the steady flow. It was conceived that a linear  $q$  distribution would represent the final, complete mixing of the two streams. That is to say, the station at and after which the density, velocity and temperature respectively have equal values across the flow, would also have a linear distribution of dynamic pressure.

Since the flow investigated possessed variable density and velocity, one means of averaging these variables at a given station to get a result meaningful in fluid flow

Let  $\mathcal{C}$  be a category. A *functor*  $F$  from  $\mathcal{C}$  to  $\mathcal{D}$  is a mapping from the objects of  $\mathcal{C}$  to the objects of  $\mathcal{D}$  and from the morphisms of  $\mathcal{C}$  to the morphisms of  $\mathcal{D}$  such that  $F(fg) = F(f)F(g)$  and  $F(1_A) = 1_{F(A)}$ .

Let  $\mathcal{C}$  and  $\mathcal{D}$  be categories. A *natural transformation*  $\eta$  from a functor  $F$  to a functor  $G$  is a family of morphisms  $\eta_A: F(A) \rightarrow G(A)$  in  $\mathcal{D}$  such that for every morphism  $f: A \rightarrow B$  in  $\mathcal{C}$ , the following diagram commutes:

$$\begin{array}{ccc} F(A) & \xrightarrow{F(f)} & F(B) \\ \eta_A \downarrow & & \downarrow \eta_B \\ G(A) & \xrightarrow{G(f)} & G(B) \end{array}$$

Let  $\mathcal{C}$  and  $\mathcal{D}$  be categories. A *functor*  $F$  from  $\mathcal{C}$  to  $\mathcal{D}$  is called *faithful* if it is injective on morphisms and *full* if it is surjective on morphisms.

Let  $\mathcal{C}$  and  $\mathcal{D}$  be categories. A *functor*  $F$  from  $\mathcal{C}$  to  $\mathcal{D}$  is called *faithful and full* if it is both faithful and full.

Let  $\mathcal{C}$  and  $\mathcal{D}$  be categories. A *functor*  $F$  from  $\mathcal{C}$  to  $\mathcal{D}$  is called *faithful and full and surjective* if it is both faithful and full and surjective on objects.

Let  $\mathcal{C}$  and  $\mathcal{D}$  be categories. A *functor*  $F$  from  $\mathcal{C}$  to  $\mathcal{D}$  is called *faithful and full and surjective and injective* if it is both faithful and full and surjective and injective on objects.

Let  $\mathcal{C}$  and  $\mathcal{D}$  be categories. A *functor*  $F$  from  $\mathcal{C}$  to  $\mathcal{D}$  is called *faithful and full and surjective and injective and bijective* if it is both faithful and full and surjective and injective and bijective on objects.

Let  $\mathcal{C}$  and  $\mathcal{D}$  be categories. A *functor*  $F$  from  $\mathcal{C}$  to  $\mathcal{D}$  is called *faithful and full and surjective and injective and bijective and isomorphism* if it is both faithful and full and surjective and injective and bijective and isomorphism on objects.

Let  $\mathcal{C}$  and  $\mathcal{D}$  be categories. A *functor*  $F$  from  $\mathcal{C}$  to  $\mathcal{D}$  is called *faithful and full and surjective and injective and bijective and isomorphism and equivalence* if it is both faithful and full and surjective and injective and bijective and isomorphism and equivalence on objects.

would be to write an expression for the momentum of a fixed core of the fluid at a given station in terms of these variables.

The expression written was:

$$MV = \sum qA$$

Where  $q$  represented the dynamic pressure at successive radial distances from the centerline and  $A$  represented the annular area at each successive position. The manner of arriving at this result is shown in the Appendix.

The basic data obtained in this investigation was the dynamic pressure at various points in the flow.

It would appear that if mixing occurred, successive stations of a constant core of the fluid would lose momentum. Furthermore, this loss should be an indication of the degree and rate of mixing.

Moments for a one inch core of the flow, which represented the primary discharge at  $X/D$  equal to zero, and for a 2.8 inch core, which included the outward limit of dynamic pressure determination at most stations, were computed for both the steady and the pulsed flow. The results are plotted in Figs. 7 and 8 as the dimensionless ratio of the momentum of the station to the momentum at discharge against axial distance.

It will be noted that the slopes for the small core are steeper than for the larger core. It is evident that if a similar process had been carried out for the entire width of the flow that no change in momentum would result



at successive axial positions and that the slope of such a plot would be a vertical line with a ratio value of one. The observed increase of slope with core diameter is thus explained.

Since there is no basis for expecting a momentum increase at increasing  $X/D$  positions for the steady flow case, ratio values in the region between  $X/D$  equal one and 5.0 can be expected to be close to one. It will be noted that in both plots of the steady flow the ratio appears to break away at station 5.0. This behavior could be explained in the incompressible flow case as a result of the ending of the potential core. A momentum ratio plot applied to such conditions would probably show that a change in the rate of momentum decrease would result after the influence of the undisturbed primary velocity had vanished. Such an investigation is suggested as a subject of possible interest for further study.

Both Fig. 7 and Fig. 8 show the rather unexpected result that the momentum for the pulsating flow in the cores chosen for study increased for some distance beyond the discharge area before it begins a regular rate of decrease. This effect is much stronger in the smaller core, which corresponds to the primary air discharge. The pulsations were initiated in the primary air. This suggests a possible inflow of secondary air into the primary core region at stations near the discharge nozzle where the pulse effects were strong.



It is difficult to draw conclusions from the relative slopes of these curves. For the one inch core, the pulsed flow indicates a more rapid rate of decrease in momentum after the point has been reached where the momentum has stopped increasing. For the 2.8 inch core the slopes appear nearly parallel. It is realized that a great many more points would be required to demonstrate beyond question which of the two flows exhibits more rapid mixing using the present method.

Figs. 9 and 10 represent dimensionless centerline velocity and temperature plots of the two flows investigated. These curves are far removed from those of such investigators as Shapiro and Forstall. Again, the excessive departure from non-linearity of the initial velocity profiles is believed to be the cause. The extreme scatter of points for the pulsating case is suspected to have resulted from considerable transverse flow from the secondary air when the butterfly valve was closed. These figures do suggest shorter "potential" cores for temperature than for velocity in both flows, a fact established by other research.

It was also desired to investigate the behavior of the pulse as it traveled the length of the duct. Fig. 11 represents the centerline amplitude decay and the dimensionless centerline temperature drop for the pulsed flow. The amplitude decay apparently shows a considerable change in rate after station 12.0. Pulse amplitudes beyond this point were variable and difficult to read, however, and

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such a change may be only illustory. It is interesting to note that this decay of pulse amplitude is very much higher, on the order of four times, than that found by E. A. Robie (16) in a similar investigation of isothermal jets.

It was considered worthwhile to check the dimensionless velocity profiles of the fully developed mixing region. The resulting points were very badly scattered, and did not tend to follow either the cosine curve, the probability curve or the three halves power curve. They are not reproduced here.

It was evident from the recordings taken that a shift in phase of the pulses occurred on a longitudinal traverse of the test duct. The manner in which the data was recorded, however, made a quantitative measure of this phase shift impractical.

1. The first part of the report discusses the importance of maintaining accurate records of all transactions. It emphasizes that proper record-keeping is essential for the integrity of the financial system and for the ability to detect and prevent fraud.

2. The second part of the report outlines the various methods used to collect and analyze data. It describes the use of statistical techniques to identify trends and patterns in the data, and the importance of ensuring that the data is representative and unbiased.

3. The third part of the report discusses the results of the analysis. It shows that there is a significant correlation between the variables studied, and that the data supports the hypothesis that was tested. It also identifies areas where further research is needed.

4. The fourth part of the report provides a summary of the findings and conclusions. It states that the results of the study are consistent with previous research, and that the data provides strong evidence for the proposed model. It also offers recommendations for future research and for the application of the findings in practice.

## CONCLUSIONS AND RECOMMENDATIONS

1. It is concluded in accord with other investigators that the thermal potential core is shorter than the velocity potential core for both steady and pulsating coaxial non-isothermal air jets.
2. The methods of reducing the data of the present investigation furnish a basis for comparing the two types of flow studied.
3. The present investigation indicates that pulsating primary air jet probably mixes more rapidly with the steady secondary air than does a steady primary jet.
4. A phase shift occurs in pulsation along the centerline as the flow progresses.
5. An investigation similar to the present, but with beginning linear temperature and velocity profiles, would yield results more readily comparable with previous work.
6. An investigation with non-linear beginning profiles but based on data from considerably more transverse stations would be of interest.



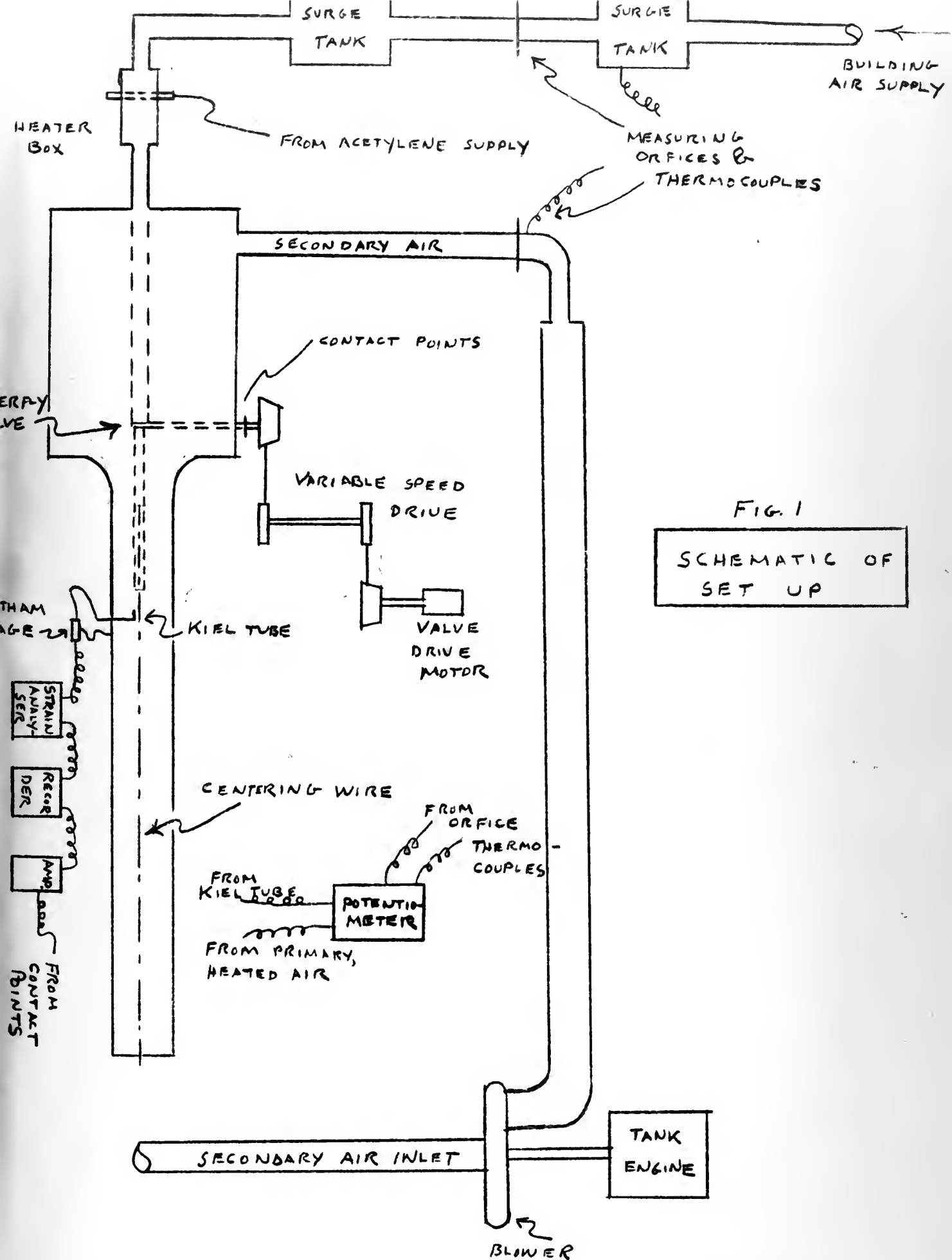


FIG. 1

SCHEMATIC OF  
SET UP

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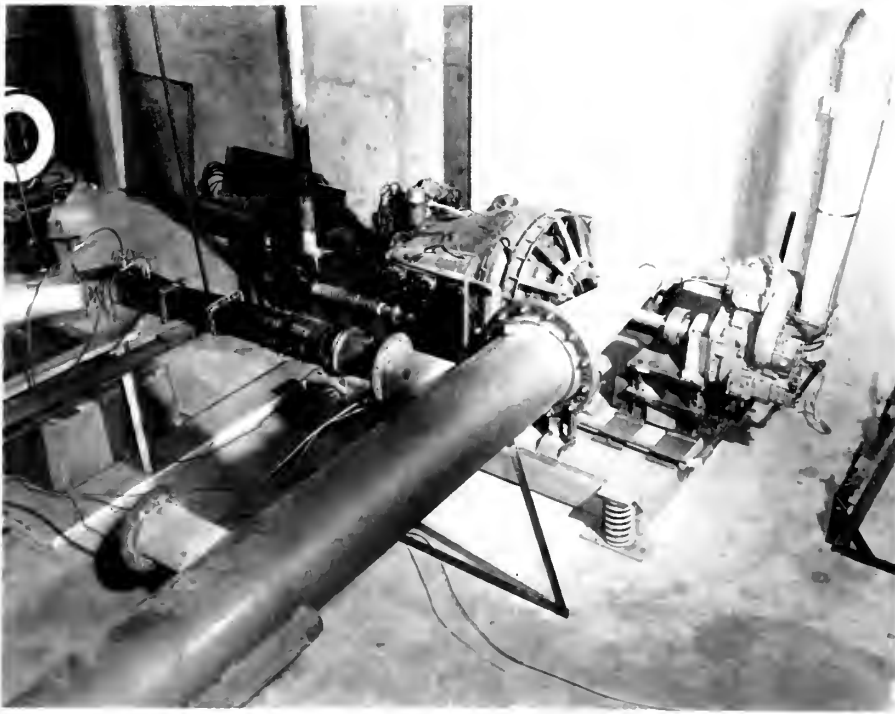


Figure 1: A large, horizontal, cylindrical object, possibly a pipe or a large container, mounted on a complex mechanical support structure. The structure includes various pipes, valves, and a large, dark, rectangular component on the right side. The background is a plain, light-colored wall.

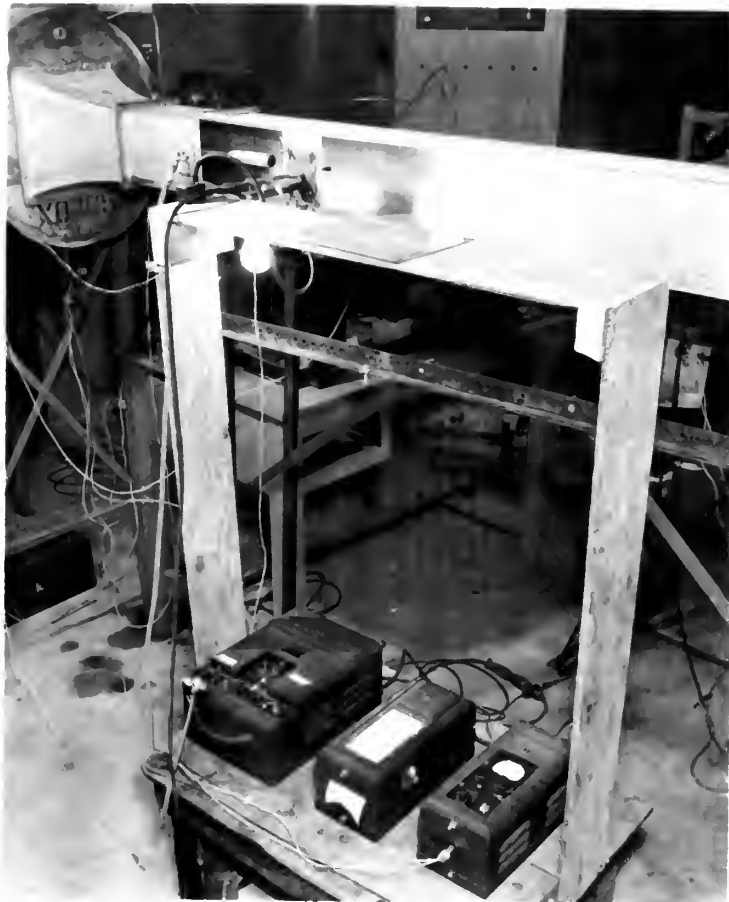


Figure 2: A laboratory setup showing a large, rectangular, light-colored object, possibly a container or a large component, mounted on a metal frame. Below the frame, three electronic devices, likely power supplies or amplifiers, are connected by wires. The background is a plain, light-colored wall.





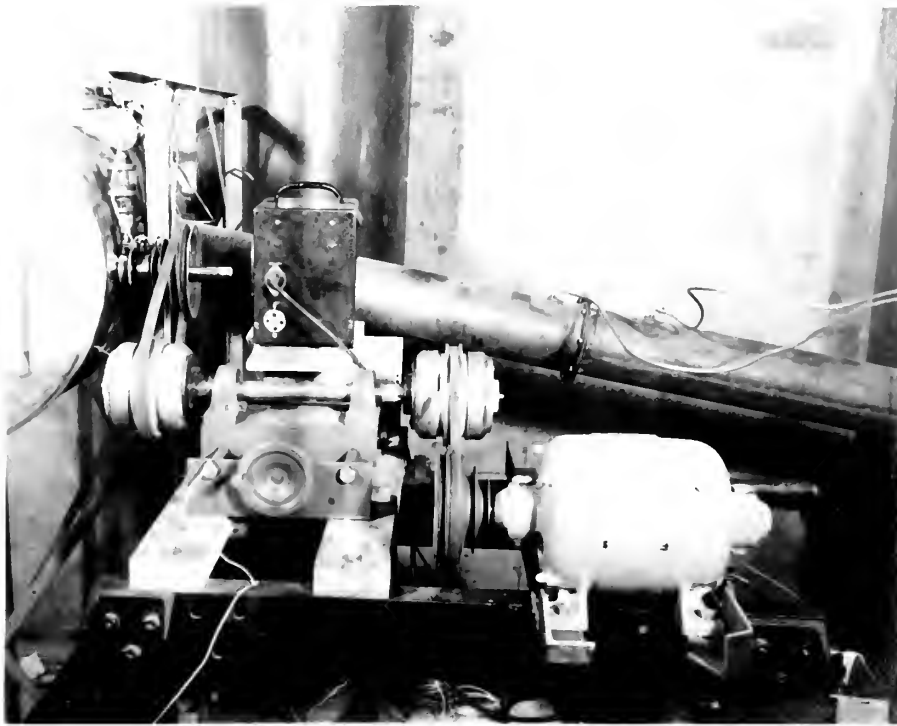


Fig. 1. Schematic diagram of the apparatus for testing the strength of materials under the action of a constant load.

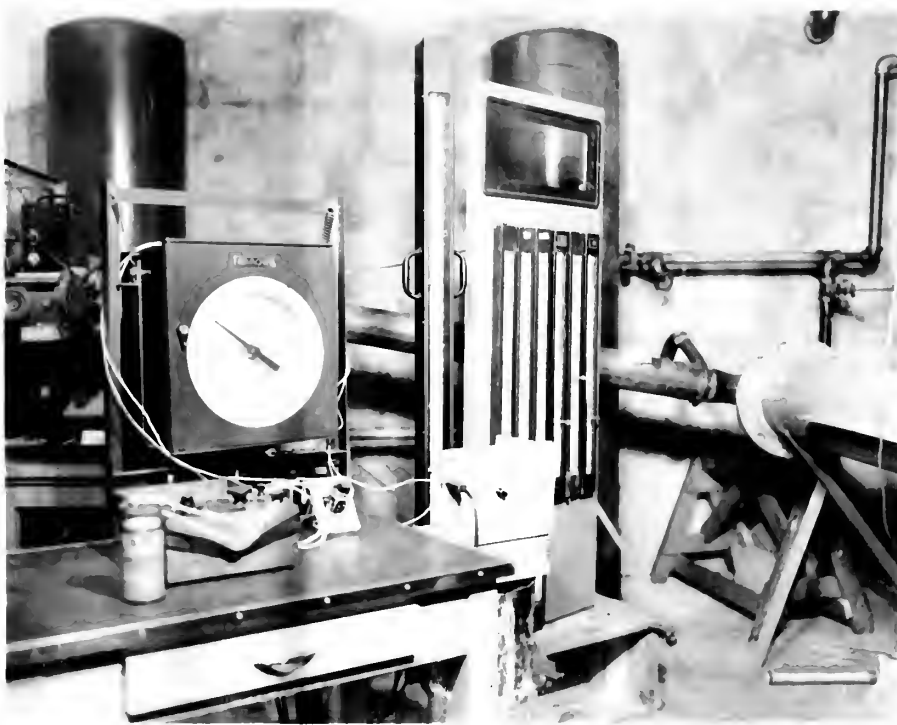


Fig. 2. Apparatus for the study of the properties of materials under the action of a constant load.





FIG. 6

DYNAMIC PRESSURE PROFILES

- STEADY STATE
- △ PULSATING

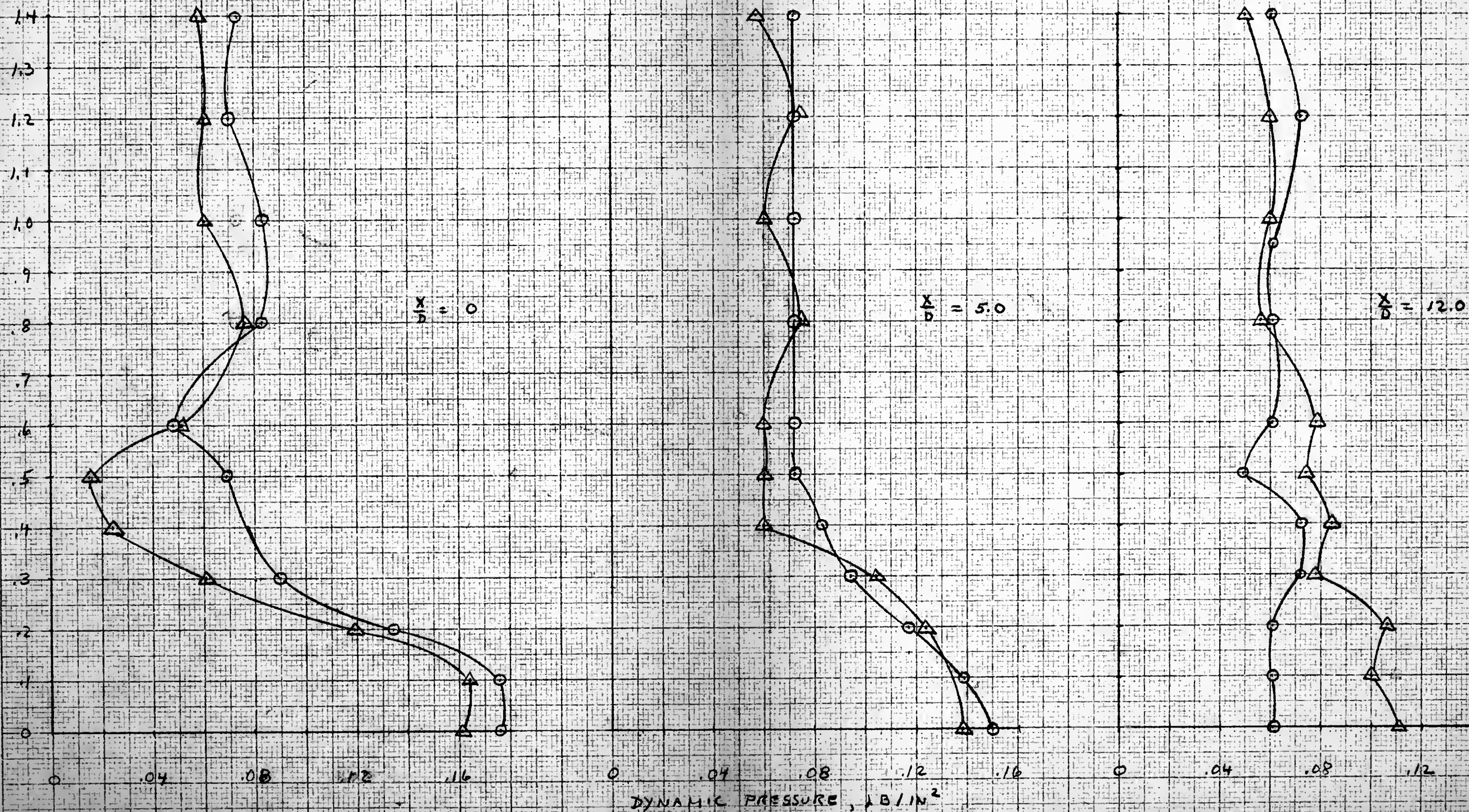


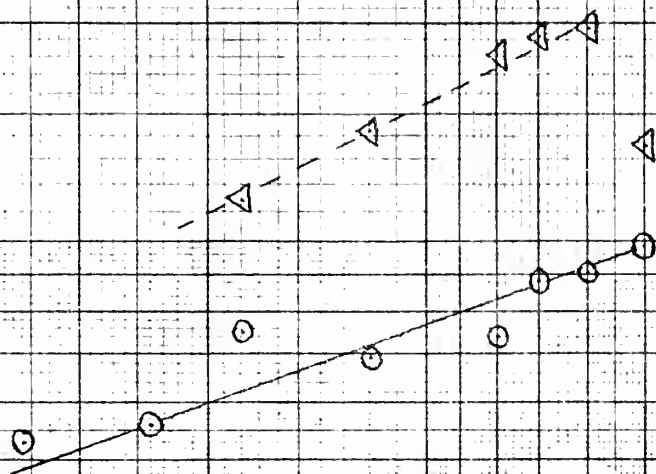




FIG. 7

DIMENSIONLESS  
MOMENTUM FOR  
ONE INCH CORE  
VS. AXIAL POSITION

○ STEADY FLOW  
△ PULSED FLOW



$\frac{MV_{STATION}}{MV_{INITIAL}}$

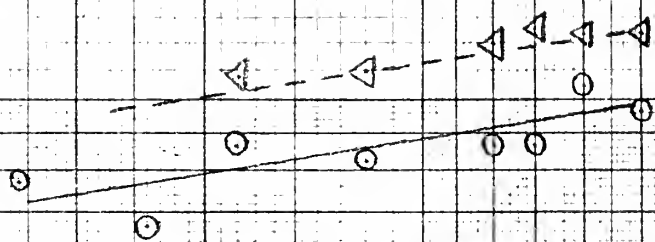
$\frac{X}{D}$



FIG. 8

DIMENSIONLESS  
MOMENTUM FOR  
2.8 INCH CORE  
VS. AXIAL POSITION

○ STEADY FLOW  
△ PULSED FLOW



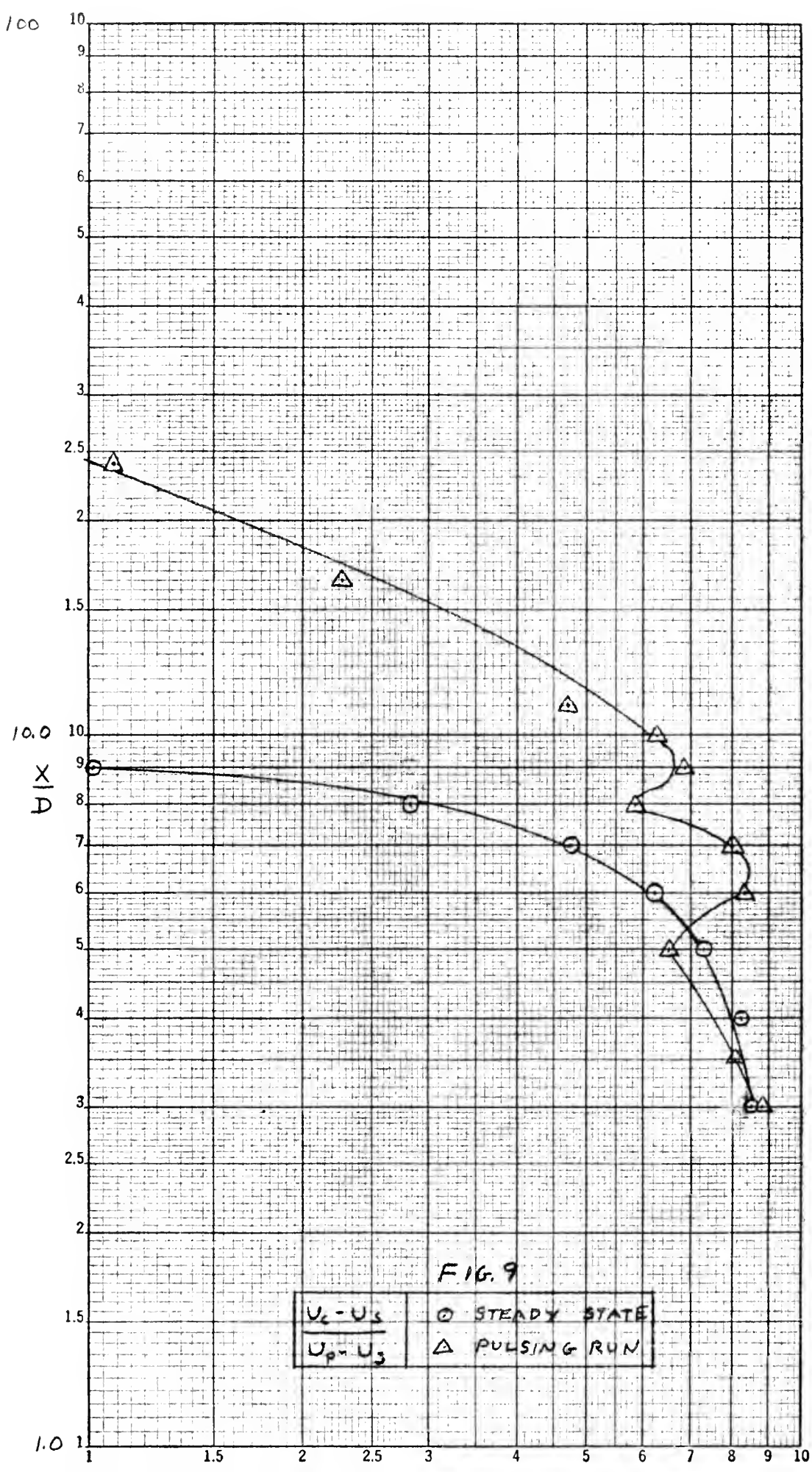
X/D

MV STATION  
MV INITIAL

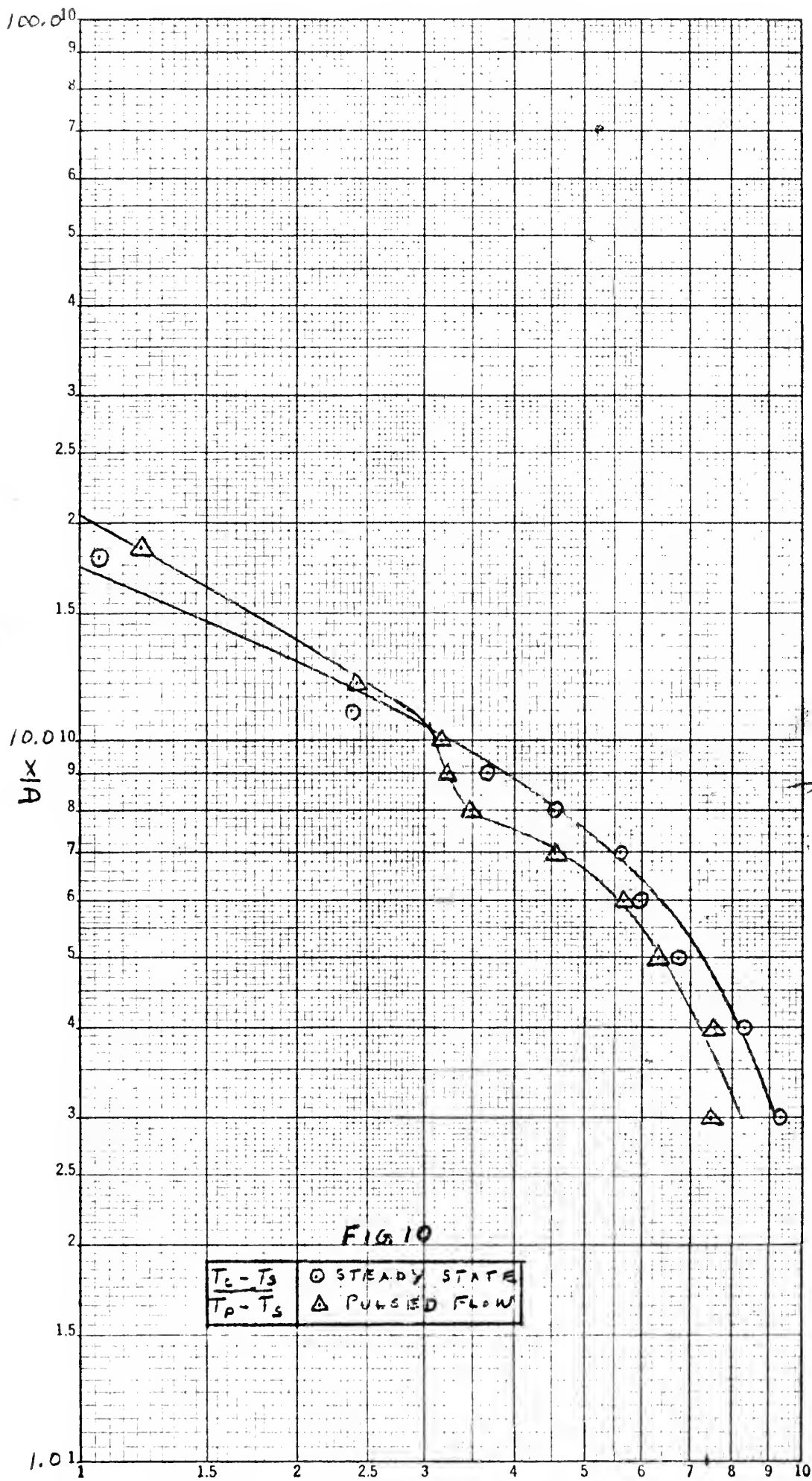




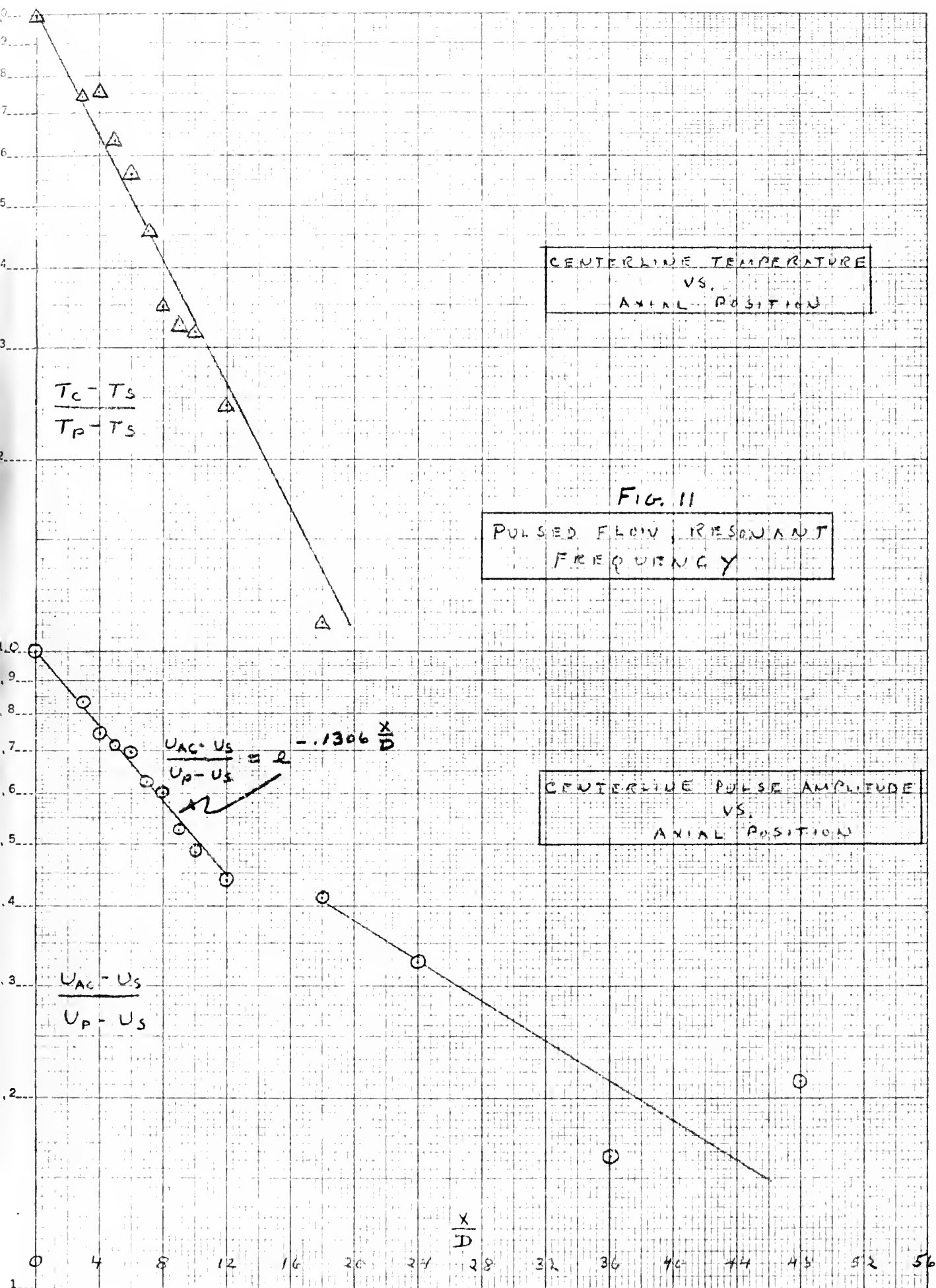
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# TABLE I

# STEADY STATE FLOW

[illegible]

500 AT



# STEADY STATE FLOW

[illegible]

THE MOUNTAIN

STATE OF NEW YORK

TABLE III PULSED FLOW

|               | $\frac{X}{D} = 0$   |     |           |            | $\frac{X}{D} = 5.0$ |     |       |       | $\frac{X}{D} = 8.0$  |     |       |       | $\frac{X}{D} = 12.0$ |     |       |       |
|---------------|---------------------|-----|-----------|------------|---------------------|-----|-------|-------|----------------------|-----|-------|-------|----------------------|-----|-------|-------|
| $\frac{Y}{D}$ | $\theta$            | $T$ | $V_{AMP}$ | $V_{BASE}$ | $\theta$            | $T$ | $V_A$ | $V_B$ | $\theta$             | $T$ | $V_A$ | $V_B$ | $\theta$             | $T$ | $V_A$ | $V_B$ |
|               | LB/IN <sup>2</sup>  | °F  | FT/SEC    | FT/SEC     |                     |     |       |       |                      |     |       |       |                      |     |       |       |
| 0             | .49                 |     |           |            | .35                 |     |       |       | .32                  |     |       |       | .258                 |     |       |       |
|               | .161                | 445 | 321.5     | 183.8      | .138                | 325 | 253   | 159   | .125                 | 230 | 227   | 142   | .111                 | 195 | 198   | 130.3 |
| .1            | .495                |     |           |            |                     | 270 |       |       | .246                 |     |       |       | .235                 |     |       |       |
|               | .164                | 415 | 318       | 183        |                     |     |       |       | .132                 | 215 | 197   | 144.2 | .100                 | 195 | 190   | 123.8 |
| .2            | .384                |     |           |            | .278                |     |       |       | .23                  |     |       |       | .246                 |     |       |       |
|               | .119                | 275 | 256       | 142.8      | .124                | 230 | 211.5 | 141.4 | .142                 | 205 | 185   | 148.3 | .106                 | 185 | 172.2 | 126.2 |
| .3            | .172                |     |           |            | .204                |     |       |       | .262                 |     |       |       | .24                  |     |       |       |
|               | .0605               | 208 | 163.8     | 97         | .104                | 195 | 175   | 126   | .125                 | 190 | 179.4 | 132.5 | .078                 | 175 | 171.5 | 105.5 |
| .4            | .143                |     |           |            | .139                |     |       |       | .226                 |     |       |       | .224                 |     |       |       |
|               | .024                | 135 | 133.8     | 54.6       | .06                 | 170 | 142.8 | 94    | .084                 | 175 | 183   | 111.5 | .084                 | 168 | 181   | 111   |
| .5            | .168                |     |           |            | .124                |     |       |       | .166                 |     |       |       | .236                 |     |       |       |
|               | .015                | 125 | 144       | 42.9       | .06                 | 150 | 138   | 92.5  | .078                 | 160 | 155   | 106   | .074                 | 155 | 184   | 103   |
| .6            | .182                |     |           |            | .175                |     |       |       | .188                 |     |       |       | .197                 |     |       |       |
|               | .05                 | 120 | 157       | 82.1       | .06                 | 135 | 152.7 | 91.2  | .05                  | 140 | 162   | 83.6  | .078                 | 140 | 166   | 104.3 |
| .8            | .21                 |     |           |            | .22                 |     |       |       | .193                 |     |       |       | .228                 |     |       |       |
|               | .056                | 115 | 168       | 86         | .074                | 125 | 173.2 | 105   | .068                 | 130 | 163   | 96.6  | .056                 | 132 | 178   | 88    |
| 1.0           | .202                |     |           |            | .18                 |     |       |       | .193                 |     |       |       | .202                 |     |       |       |
|               | .0605               | 115 | 164.8     | 89.1       | .06                 | 120 | 156   | 90    | .068                 | 125 | 162.3 | 96.6  | .06                  | 125 | 166   | 90.4  |
| 1.2           | .202                |     |           |            | .202                |     |       |       | .202                 |     |       |       | .202                 |     |       |       |
|               | .0605               | 115 | 164.8     | 89.1       | .072                | 120 | 165.3 | 98.6  | .06                  | 120 | 165   | 90    | .06                  | 120 | 165.2 | 90    |
| 1.4           | .198                |     |           |            | .186                |     |       |       | .202                 |     |       |       | .234                 |     |       |       |
|               | .058                | 115 | 163       | 88         | .057                | 120 | 158   | 87.5  | .06                  | 120 | 165   | 90    | .05                  | 115 | 173.2 | 86.9  |
| 1.6           | .206                |     |           |            | .161                |     |       |       |                      |     |       |       | .236                 |     |       |       |
|               | .0405               | 115 | 166.2     | 73.6       | .063                | 120 | 147   | 92    |                      |     |       |       | .07                  | 115 | 178   | 97.5  |
|               | $\frac{X}{D} = 6.0$ |     |           |            | $\frac{X}{D} = 7.0$ |     |       |       | $\frac{X}{D} = 18.0$ |     |       |       |                      |     |       |       |
| $\frac{Y}{D}$ | $\theta$            | $T$ | $V_A$     | $V_B$      | $\theta$            | $T$ | $V_A$ | $V_B$ | $\theta$             | $T$ | $V_A$ | $V_B$ | $\theta$             | $T$ | $V_A$ | $V_B$ |
| 0             | .35                 |     |           |            | .318                |     |       |       | .226                 |     |       |       |                      |     |       |       |
|               | .158                | 300 | 249.5     | 167.3      | .157                | 265 | 232   | 164   | .078                 | 155 | 181   | 105.8 |                      |     |       |       |
| .1            | .335                |     |           |            | .306                |     |       |       | .262                 |     |       |       |                      |     |       |       |
|               | .138                | 280 | 240.5     | 166.2      | .158                | 242 | 223.8 | 160.9 | .075                 | 155 | 194   | 103.7 |                      |     |       |       |
| .2            | .32                 |     |           |            | .26                 |     |       |       | .234                 |     |       |       |                      |     |       |       |
|               | .144                | 250 | 230       | 154.3      | .139                | 225 | 204   | 149   | .072                 | 155 | 179.4 | 101.7 |                      |     |       |       |
| .3            | .288                |     |           |            | .213                |     |       |       | .22                  |     |       |       |                      |     |       |       |
|               | .124                | 218 | 214       | 140        | .116                | 205 | 182   | 234   | .074                 | 150 | 177   | 102.4 |                      |     |       |       |
| .4            | .21                 |     |           |            | .186                |     |       |       | .213                 |     |       |       |                      |     |       |       |
|               | .11                 | 192 | 178.2     | 129.2      | .116                | 180 | 167   | 131.5 | .066                 | 150 | 174   | 96.8  |                      |     |       |       |
| .5            | .16                 |     |           |            | .251                |     |       |       | .224                 |     |       |       |                      |     |       |       |
|               | .082                | 170 | 153.3     | 109.9      | .081                | 160 | 179.4 | 108   | .072                 | 148 | 178   | 101   |                      |     |       |       |
| .6            | .176                |     |           |            | .194                |     |       |       | .209                 |     |       |       |                      |     |       |       |
|               | .056                | 155 | 158.8     | 89.6       | .073                | 150 | 168.3 | 102   | .087                 | 145 | 172   | 111   |                      |     |       |       |
| .8            | .188                |     |           |            | .168                |     |       |       | .202                 |     |       |       |                      |     |       |       |
|               | .049                | 135 | 161.9     | 82.5       | .055                | 132 | 152.2 | 87    | .06                  | 140 | 168.3 | 91.6  |                      |     |       |       |
| 1.0           | .178                |     |           |            | .19                 |     |       |       | .175                 |     |       |       |                      |     |       |       |
|               | .051                | 125 | 156       | 83.4       | .073                | 122 | 160.8 | 99.5  | .058                 | 135 | 156   | 89.6  |                      |     |       |       |
| 1.2           | .20                 |     |           |            | .176                |     |       |       | .168                 |     |       |       |                      |     |       |       |
|               | .073                | 118 | 164.1     | 99.1       | .062                | 120 | 154.2 | 91.6  | .062                 | 130 | 152.3 | 92.5  |                      |     |       |       |



| TABLE IV PULSED FLOW |               |                                 |                                  |         |                            |                             |  |
|----------------------|---------------|---------------------------------|----------------------------------|---------|----------------------------|-----------------------------|--|
| $\Sigma$             | $\frac{X}{D}$ | $q_{AMP}$<br>LB/IN <sup>2</sup> | $q_{BASE}$<br>LB/IN <sup>2</sup> | T<br>°F | V <sub>AMP</sub><br>FT/SEC | V <sub>BASE</sub><br>FT/SEC |  |
| 0                    | 3.0           | .385                            | .156                             | 360     | 271                        | 172.8                       |  |
|                      | 4.0           | .350                            | .148                             | 375     | 261                        | 164.8                       |  |
|                      | 9.0           | .28                             | .145                             | 225     | 211.5                      | 152.3                       |  |
|                      | 10.0          | .251                            | .134                             | 220     | 199.3                      | 146                         |  |
|                      | 24.0          | .184                            | .063                             | 140     | 160.9                      | 94                          |  |
|                      | 36.0          | .119                            | .056                             | 130     | 124.2                      | 87.7                        |  |
|                      | 48.0          | .130                            | .036                             | 130     | 133.9                      | 70.4                        |  |
| $\Sigma$             | 72.0          | .072                            | .045                             | 125     | 99.1                       | 78.4                        |  |



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1. The first part of the report is a general introduction to the subject of the study.

2. The second part of the report is a detailed description of the methods used in the study.

3. The third part of the report is a presentation of the results of the study.

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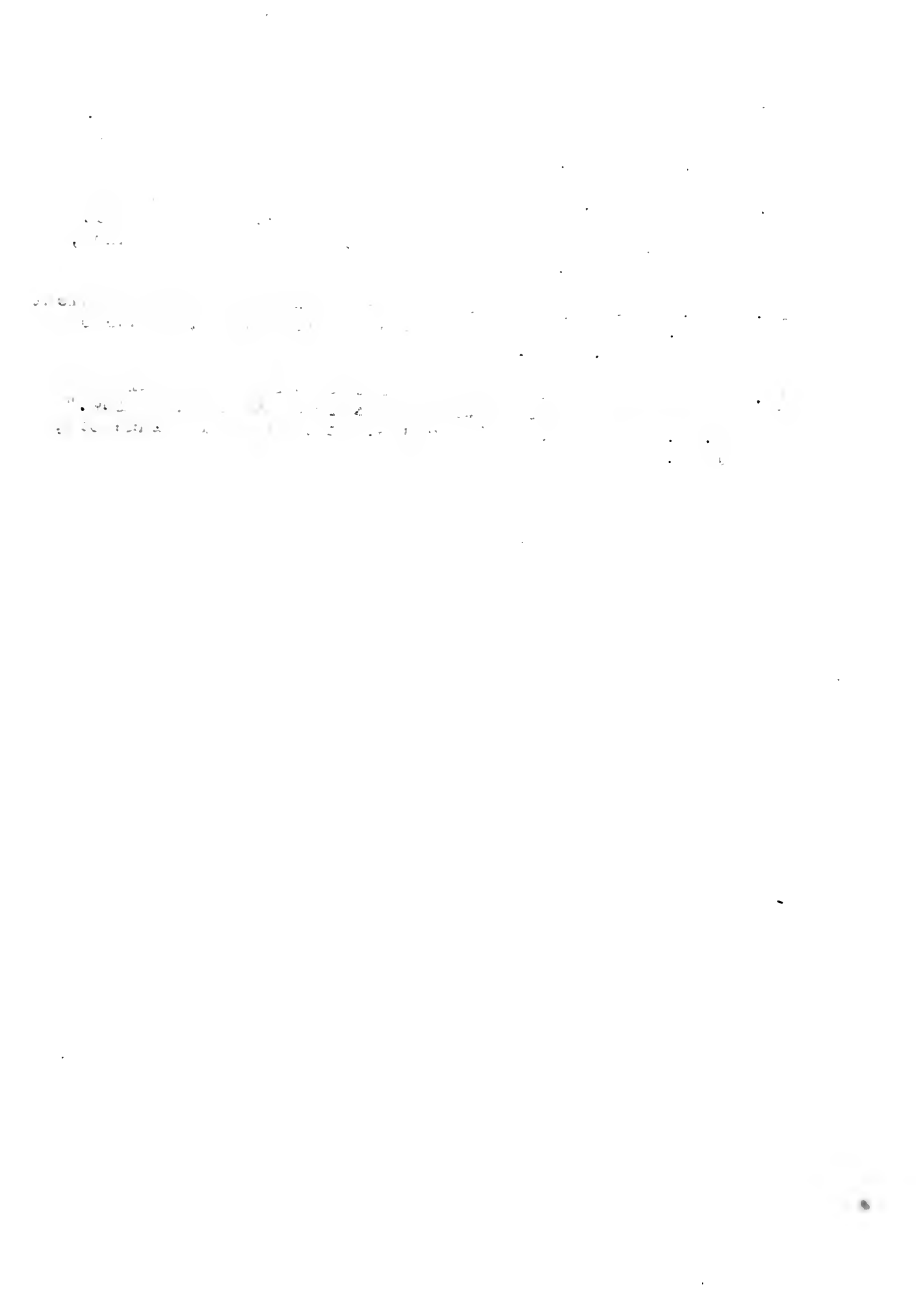
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$R_n$

3 MOP = 2

MV = 2

# APPENDIX

$\Sigma 4 = 2$

$\Sigma 2 = 2$

MV = 2

XIOWNSA

## RELATIONS USED

### 1. MASS FLOW:

FROM ASME POWER TEST CODE, 1949.

$$W = .668 A_2 K E Y \sqrt{\rho_1 \Delta P}$$

### 2. REYNOLD'S NUMBER:

$$Re = \frac{\rho V D}{\mu}$$

### 3. MOMENTUM (DENSITY AND VELOCITY VARIABLE):

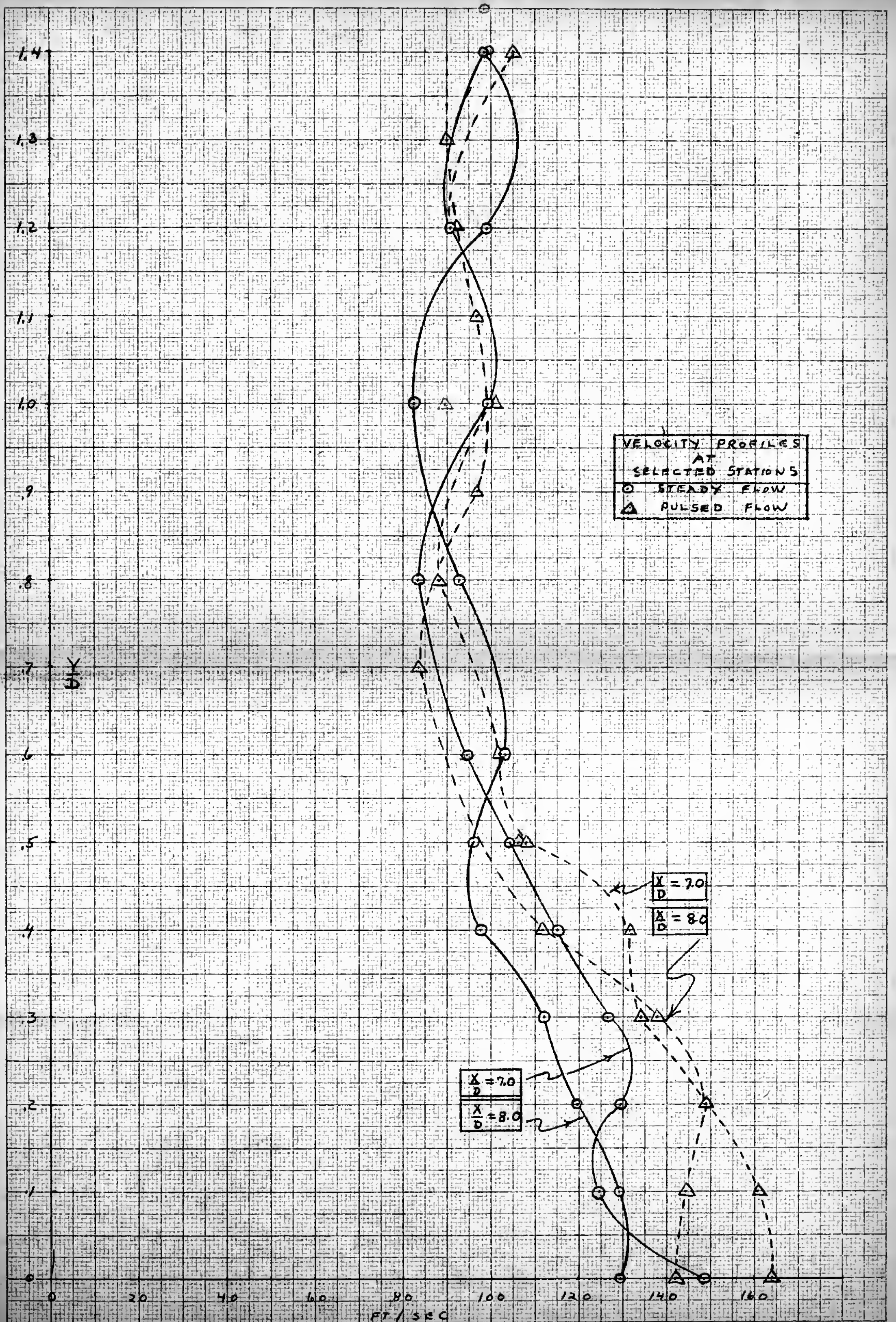
$$MV = \sum \rho V^2 A$$

$$\sum q = \sum \frac{1}{2} \rho V^2$$

$$\sum 2q = \sum \rho V^2$$

$$MV = 2 \sum q A$$

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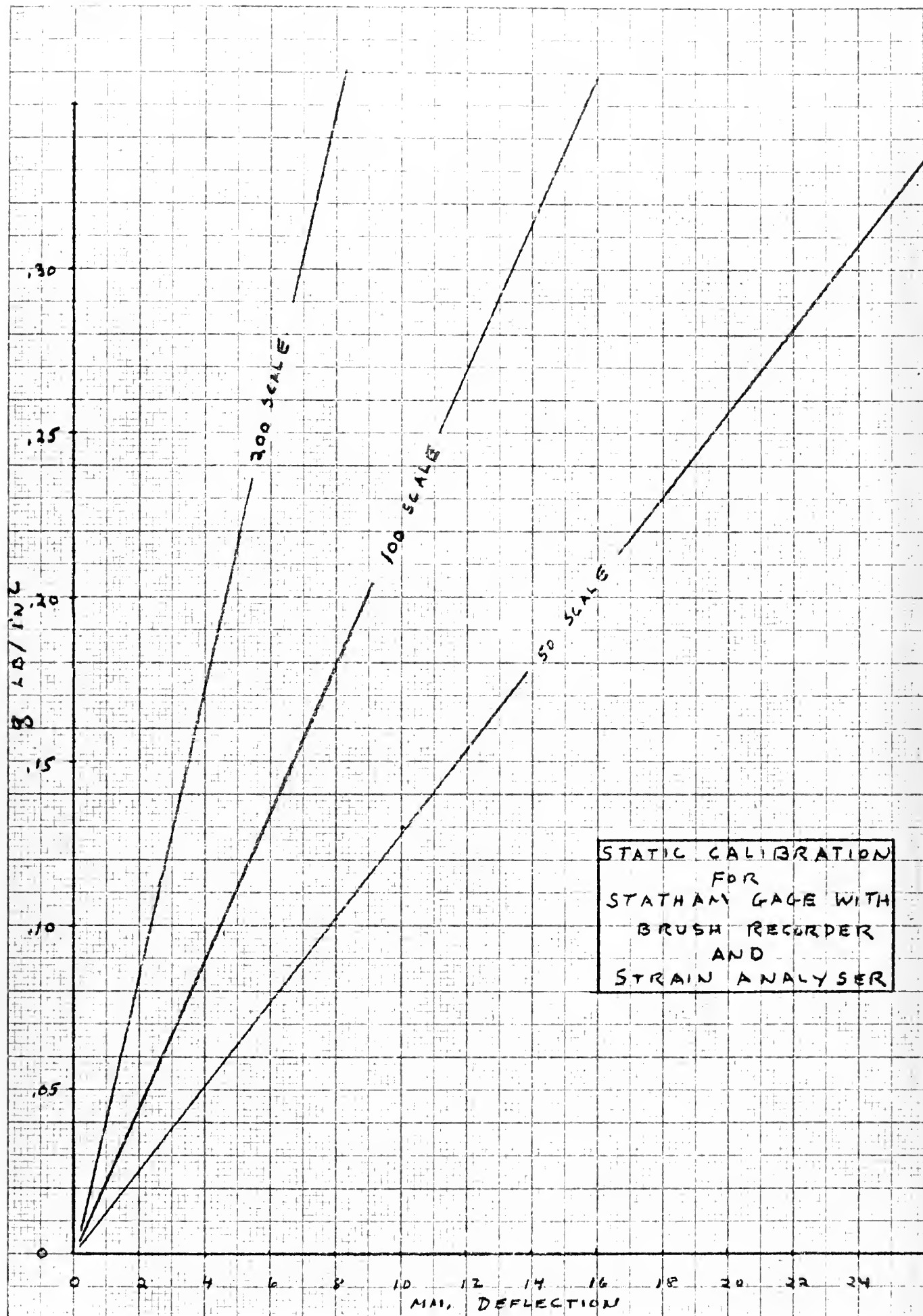
VELOCITY PROFILES  
AT  
SELECTED STATIONS  
○ STEADY FLOW  
△ PULSED FLOW

$\frac{X}{D} = 7.0$   
 $\frac{X}{D} = 8.0$

$\frac{X}{D} = 7.0$   
 $\frac{X}{D} = 8.0$











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